

RELEASED  
8-26-20

W/O  
30709

INSTALL  
AS PER  
PRINT

② -75 UPPER BLADE SUPPORT ASSEMBLY  
SCALE 0.500

② -79 LOWER BLADE SUPPORT ASSEMBLY  
SCALE 0.500

PREMIER AVIATION, INC.  
3000 Aviation Parkway, Grand Prairie, Texas 75050  
PART CODE: B67-43001  
REV: d1  
SCALE: 11 - 45

ORIGINAL

scale 25 75

Date: Monday, 21/04/2008 3:07:38 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38709

Part Number: PB674300179

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8/04/29 (FL)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

(1X)

ID & STK

8/4/29

SP

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/30

Job Completion



mf 08-04-30

Date: Monday, 21/04/2008 3:07:38 PM  
User: Linda Lacelle

## Process Sheet

30 min

29/04/2008

S.48 10.50

#1 318.9 F

#2 PB674300179

#3 38709 F

#1

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38709

Part Number: PB674300179

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

ACID ETCH AND ALODINE PER QSI005

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

POWDER COAT-GREEN SANDTEX  
PER QSI 005

M102316

FL

08/04/29

(1)

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-04-29

(X1)

11.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

DRILL & COUNTERSINK HOLES  
INSTALL NUTPLATES  
PER DWRG B67-43001 REV.B1

EB08/04/23

(6)

12.0

MS21075L3

Nutplate



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)  
Nutplate

M107279

EB08/04/23

13.0

MS20426AD34

RIVET



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)  
RIVET

M105978

EB08/04/23

Date: Monday, 21/04/2008 3:07:38 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: PB67-43001
Job Number	: 38709		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: PB674300179
This Issue	: 21/04/2008	S.O. No. :	Drawing Number : PB6743001179
Prsht Rev.	: NC	Project Number	:
First Issue	: / /	Drawing Revision	:
Previous Run	: 38702	Material	:
Written By	:	Due Date	: 28/04/2008
Checked & Approved By	:	Qty:	1 Um: Each
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB6743001177	Short Support Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Long Support Plate ~~B38706~~ B38706

*Handwritten signature and date: 08.04.24*

2.0	PB6743001171	Mounting Plate
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)  
 Mounting Plate ~~B38703~~ B38703

*Handwritten signature and date: 08.04.24*

3.0	PB6743001179	Short Side Plate
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Long Side Plate ~~B38707~~ B38707

*Handwritten signature and date: 08.04.24*

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1

WELD PER DRWG B67-43001 REV.B1

*Handwritten signature and date: 08.04.24*

5.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

*Handwritten signature and date: 08/04/24*

6.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*Handwritten signature and date: 08/04/24*